$32+24=56$ (base ten blocks)
5 tens and 4 ones +4 tens and 3 ones $=97$
7 tens +2 tens $=9$ tens; 1 one +3 ones $=4$ ones; 9 tens +4 ones $=94$
$42+43=85$ (place value counters)
$64+21=85$ (column addition)
$32+17=49$ (word problem)

Asma has written the tens as ones and so has got the wrong answer. She should have partitioned it like this:

$40+30=70$
$5+2=7$
$70+7=77$
To check, she could have used column addition, base ten blocks or any other appropriate method.
$12+34=46$ (smallest)
$12+45=57$
$12+51=63$
$34+45=79$
$34+51=85$
$45+51=96$ (greatest)

